

DRILL RODS

SDP/SI

TOOL STEEL
DIN 175

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> MATERIAL / FINISH:

Chrome Vanadium Alloy, Ground & Polished



> RECOMMENDED HEAT TREATMENT:

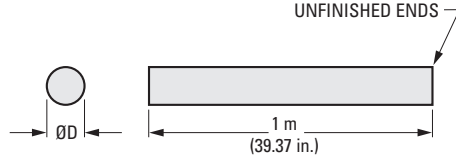
Oil Quench 810°C – 860°C

For HRC 62, 204°C (Draw Temp.)

For HRC 60, 252°C (Draw Temp.)

For HRC 56, 299°C (Draw Temp.)

Sold in 1 Meter Pieces Only



METRIC COMPONENT

Catalog Number	D Diameter h9	D Tolerance
A 7Q 1M020	2	0/-0.025
A 7Q 1M030	3	
A 7Q 1M040	4	
A 7Q 1M050	5	0/-0.030
A 7Q 1M060	6	
A 7Q 1M080	8	
A 7Q 1M100	10	0/-0.036
A 7Q 1M120	12	
A 7Q 1M140	14	
A 7Q 1M160	16	0/-0.043
A 7Q 1M180	18	
A 7Q 1M200	20	
		0/-0.052

3-5
D805

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