

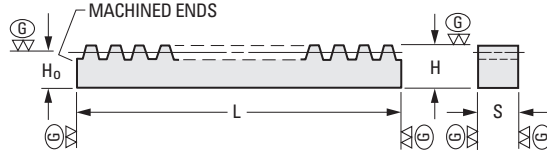
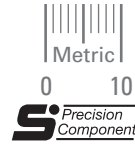
GROUND RACKS – CP 2 & 5

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ISO CLASS 5
GROUND TEETH
20° PRESSURE ANGLE

> MATERIAL:
AISI 1045 Steel Hardened
to HRC 27...32

> SPECIFICATIONS:
Tolerance h8: 8 mm 0/-0.022
12 & 15 mm 0/-0.027
20 mm 0/-0.033



METRIC COMPONENT

Catalog Number	Circular Pitch	No. of Usable Teeth	S Face Width h8	H Height h8	Ho Pitch Distance	L Stock Length mm
S18CCPM020P100G	2	100	8	12	11.364	200
S18CCPM050P060G	5	60	15	20	18.409	300

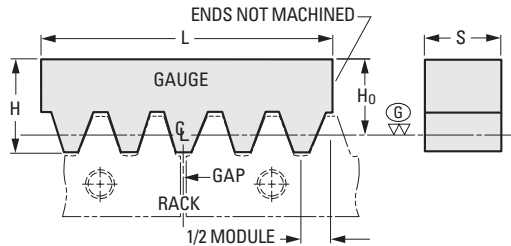
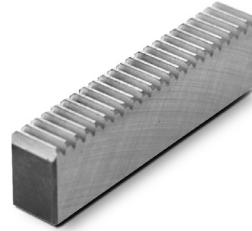
See index for ground circular pitch spur gears.

JOINING GAUGE for CP GROUND RACKS – CP 2 & 5

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GROUND TEETH
20° PRESSURE ANGLE

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12 & 15 mm 0/-0.027
20 mm 0/-0.033



METRIC COMPONENT

Catalog Number	Circular Pitch	1/2 Module		No. of Teeth	S Face Width h8	H Height h8	Ho Pitch Distance	L Stock Length mm
		Dim.	Tol.					
S18CCPM020GAGE-G	2	1	-0.02 / -0.08	23	8	12	11.364	45.7
S18CCPM050GAGE-G	5	2.5	-0.04 / -0.16	8	15	20	18.409	39.4

See index for ground circular pitch spur gears.

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